

## Professor Tomasz Chmielewski, Ph.D., D.Sc. (1950–2024)



Tomasz Chmielewski, Associate Professor at the Wroclaw University of Science and Technology, passed away on January 15, 2024. His colleagues, students, and co-workers unanimously agree that he was not only a brilliant researcher and educator but also a wonderful friend. His presence will be greatly missed.

Born in 1950 in Garbów, Eastern Poland (Lublin Voivodeship), Professor Chmielewski spent most of his life in Wroclaw. He graduated from high school in 1968 and soon after, began his studies at the Faculty of Chemistry at Wroclaw University of Science and Technology. In 1973, he completed his master's thesis, *Studies on the Application of the Pb, PbSO<sub>4</sub>/SO<sub>4</sub> Electrode in Aqueous Solutions*, under the supervision of Professor Franciszek Łętowski. Just a year later, in January 1974, he joined the university's Faculty of Chemistry, specifically the

Institute of Inorganic Chemistry and Rare Element Metallurgy in the Hydrometallurgy Research Group, as a research assistant.

In 1982, Professor Chmielewski defended his doctoral dissertation on *Intensification of the Sulphide Leaching Process of Copper Concentrate in the Light of Electrochemical Research*, earning his PhD in chemical sciences. He continued his scientific work as an Assistant Professor in the Department of Hydrometallurgy under Professor Witold Charewicz's mentorship. In 2016, he received his D.Sc. (habilitation) degree, specializing in chemical technology, based on his work titled *Recovery of Copper and Associated Metals from Polymetallic Sulphide Copper Ores from the Legnica-Głogów Copper Belt Using Hydrometallurgical Methods*.

Throughout his academic career, Professor Chmielewski's research focused on the electrochemistry of metal sulphides, a foundation for mineral flotation and metal leaching. Much of his work dealt with minerals from the Legnica-Głogów Copper Belt (LGOM), and his research directly influenced technological advancements in minerals and metals extraction.

Professor Chmielewski was deeply passionate about advancing hydrometallurgy, particularly for the non-ferrous and precious metals crucial to the Polish copper industry. He demonstrated that hydrometallurgical techniques could complement the energy-intensive pyrometallurgical methods used in Polish copper production. His research contributed to the search for sustainable methods of processing copper-bearing shale, a key component of LGOM deposits, through the BIOSHALE project, an international initiative funded by the European Union.

One of his significant achievements was developing a hybrid flotation-hydrometallurgical method for processing copper ore, in collaboration with Professor Andrzej Łuszczkiewicz. This method, which involved chemically modifying shale products with sulfuric acid within the flotation system, greatly improved the efficiency of copper ore enrichment and reduced metal losses. This innovative approach was implemented at the Polkowice Copper Mine, substantially increasing copper yields. Additionally, it provided an industrial solution for utilizing sulfuric acid produced during copper smelting.

In recent years, Professor Chmielewski led the HYDRO project under the IniTech initiative, funded by the National Centre for Research and Development (NCBiR). The project focused on hydrometallurgical processing of copper byproducts and concentrates, leading to highly efficient copper recovery alongside the recovery of associated metals such as Ag, Pb, Co, Ni, Zn, Mo, and V from poor polymetallic concentrates. His work addressed a long-standing challenge in pyrometallurgical processing—recovering valuable metals that are often lost.

Professor Chmielewski's contributions to hydrometallurgical technology have made him world-wide expert in this field. His passion for hydrometallurgy inspired a new generation of metallurgists, particularly in the copper industry. Known for his directness and wit, he earned the admiration of his colleagues and students alike.

His international collaborations extended to some of the world's leading hydrometallurgy experts, including Fathi Habashi, J.F. Dutrizack, D. Dreisinger, D.E. Spiller, C.G. Anderson, and D.G. Dixon. He participated in numerous global conferences, presenting his research at events such as Copper Cobre (Toronto, 2007; Hamburg, 2010), the SIPS-FLOGEN STARS OUTREACH Fray Symposium (Cancun, 2011), and the International Mineral Processing Congress (IMPC) in Beijing, Brisbane, New Delhi, and Santiago de Chile.

Throughout his career, Professor Chmielewski maintained strong connections with both Polish and international research institutions. He worked at the Ames Laboratory at Iowa State University in the U.S. and taught at the University of the Witwatersrand in Johannesburg. He also contributed to the European Minerals Engineering Course for Erasmus Mundus students.

As either a leader or co-leader in various research initiatives, Professor Chmielewski collaborated with the Polish Academy of Sciences, the Committee for Scientific Research, and the domestic copper industry. From 2007, he was a member of the Mining Committee of the Polish Academy of Sciences and served on the Editorial Board of the journal Physicochemical Problems of Mineral Processing. In 2014, he was awarded the title of Mining Director of the Third Degree by the Polish Minister of Economy.

His academic output includes 129 publications, 52 research reports, and 9 patents.

Professor Chmielewski's other great passion was teaching. Beloved by students, he trained numerous engineers who now work in the chemical, metallurgical, and mining industries. He was instrumental in establishing the hydrometallurgical laboratory at Wroclaw University of Science and Technology, a unique research center for advanced metal recovery processes. He also co-authored the educational project Young Chemist Experiments, designed for junior high school students, and received the *Docendo Discimus* award from the university for his outstanding contributions to teaching in 2010.

Since 1968, Professor Chmielewski had been a central figure in organizing reunions for Chemistry Division graduates of Wroclaw University of Science and Technology. He is survived by his wife, Bożena Staszczuk-Chmielewska, and their two children.

We honor his memory and the lasting impact he has made on science, teaching, and the copper industry.

Andrzej Luszczkiewicz

Wroclaw University of Science and Technology, Poland

Jan Drzymala

Wroclaw University of Science and Technology, Poland

Pshem Kowalcuk

Norwegian University of Science and Technology, Norway

## LIST OF PUBLICATIONS

- Chmielewski T., Klinghoffer O., Czaja J., The potentiometric analysis of sulphuric acid concentration in the presence of Cu(II), Fe(II), and Fe(III), *Sci. Pap. Inst. Inorg. Chem. Metall. Rare Elements*, 29(6) (1974), (in Polish).
- Chmielewski T., Letowski F., Schaeffer J., The investigation on application of Pb, PbSO<sub>4</sub>, SO<sub>4</sub><sup>2-</sup> electrode in aqueous solutions at temperatures up to 523K, *Sci. Pap. Inst. Inorg. Chem. Matall. Rare Elements*, 29(6) (1974), (in Polish).
- Klinghoffer O., Chmielewski T., Letowski F., The pressure oxidation of iron(II) in sulphuric acid solution, *Rudy Metale R21(3)(1976)63*, (in Polish).
- Hudyma I., Chmielewski T., Flotation of nickeliferous by isoctyl xanthate, *Physicochemical Problems of Mineral Processing*, 13(1981)7583, (in Polish).

5. Kołodziej B., Chmielewski T., Electrochemical methods for the investigation of dissolution of metal sulphides, Physicochemical Problems of Mineral Processing, 13(1981) II123, (in Polish).
6. Chmielewski T., Adamski Z., Letowski F., Recovery of nickel from nickel used catalysts, Rudy Metale, R26(5) (1981)252, (in Polish).
7. Chmielewski T., Charewicz W., The oxidation of Fe(II) in aqueous sulphuric acid under oxygen pressure, Hydrometallurgy 12(1984)2130.
8. Chmielewski T., Charewicz W., Pressure leaching of sulphide copper concentrate with simultaneous regeneration of the leaching agent, Hydrometallurgy, 13(1984)6372.
9. Chmielewski T., Lekki J., The effect of contact of copper sulphides grains on the initial rate of leaching in oxygenated sulphuric acid solution, Hydrometallurgy 15(1985)203208.
10. Chmielewski T., Charewicz W., The application of pressure leaching for recovery of copper from low grade sulphide concentrate, Rudy Metale, R30(4)(1985)134137, (in Polish).
11. Chmielewski T., Lekki J., The application of voltammetric measurements for the determination of the hindrance of leaching of copper sulphides, in: Raw materials processing in the light of interfacial and surface phenomena in dispersed systems, Polish Academy of Science Seminar, Baranow Sandomierski (Poland), June 1984, pp.93105, (in Polish).
12. Chmielewski T., Charewicz W., Lekki J., Electrochemical aspects of intensification of leaching of sulphide copper concentrate, Physicochemical Problems of Mineral Processing, 16(1984)89102, (in Polish).
13. Lekki J., Chmielewski T., Simiczyjew P., Floatability of coal and rock pyrites versus the microstructure of their surfaces, Physicochemical Problems of Mineral Processing 17(1985)5167, (in Polish).
14. Lekki J., Chmielewski T., Simiczyjew P., Topochemical oxidation reactions the reason for poor floatability of pyrite from the Siersza Mine, Physicochemical Problems of Mineral Processing 18(1986)93105, (in Polish).
15. Lekki J., Chmielewski T., Luszczkiewicz A., Desulphurization of titanomagnetite ores technology and principles, XIX Sci.Techn. Conference on Mineral Processing, Kroscienko (Poland) 1985, Min. Metall. Academy Cracow, 1985, pp. 6274, (in Polish).
16. Chmielewski T., Charewicz W., Lekki J., Electrochemical aspects of intensifying the leaching process of the sulphide copper concentrate, Rudy Metale R32(1) (1987)2530, (in Polish).
17. Charewicz W., Chmielewski T., Kolodziej B., Wodka J., Hydrometallurgical recovery of nickel from spent catalysts, Rudy Metale R32(2) (1987)6165, (in Polish).
18. Lekki J., Chmielewski T., The Electrochemical investigation of KEtX adsorption on galena, Physicochemical Problems of Mineral Processing 19(1987)99110, (in Polish).
19. Lekki J., Chmielewski T., The influence of microstructure on the collectorless flotation of galena, XXI Sci Techn. Conference on Mineral Processing, Koninki (Poland) 1921.X.1987, Min. Metall. Academy Cracow, 1987, pp. 125142, (in Polish).
20. Lekki J., Chmielewski T., The influence of microstructure on the floatability of galena with ethyl xanthate, XXI Sci. Tech. Conference on Mineral Processing, Koninki (Poland) 1921. Oct.1987. Min. Metall. Academy, Cracow 1987, pp.143153, (in Polish).
21. Chmielewski T., Lekki J., The formation of dixanthogen on the galena surface, Rudy Metale, R34(3)(1989)9295, (in Polish).
22. Charewicz W., Walkowiak W., Kolodziej B., Chmielewski T., Wodka J., Hydrometallurgical processing of copper sulphide concentrates, secondary sources, and residues from copper industry, Ist International Conference on Hydrometallurgy ICHM 88, October 1215, 1988, Beijing, China, Int.Acad.Publ., 1988, pp.409412.
23. Lekki J., Chmielewski T., The formation of dixanthogen on the surface galena of different origin, Physicochemical Problems of Mineral Processing 20(1988)115124, (in Polish).
24. Chmielewski T., Lekki J., Electrochemical investigation on adsorption of KEtX on galena, Minerals Engineering 2(3)(1989)387391.
25. Birlingmair D., Burkhardt L., Tampl G., Chmielewski T., Improved sulfur removal from coal by chemical pretreatment during grinding, Third International Conference on Processing and Utilization of High Sulfur Coals, Nov. 1416, 1989, Ames Iowa, USA, (poster).

26. Lekki J., Chmielewski T., Mechanism of sorption of ethyl xanthate on galena surface, Physicochemical Problems of Mineral Processing, 21(1989)127140, (in Polish).
27. Lekki J., Chmielewski T., The role of surface morphology in flotation of coal and mineral pyrites, in: Processing and Utilization of High Sulphur Coals III, R .Markuszewski and T.D.Wheelock (eds.), Elsevier Sci.Publ., Amsterdam, 1990, pp.145158.
28. Adamski Z., Chmielewski T., Kolodziej B., The application of hydrometallurgical methods for the processing of selected secondary sources, Sci. Pap. of Technical University of Szczecin, No 366, Szczecin 1990, pp. 215226, (in Polish).
29. Charewicz W.A., Wodka J., Chmielewski T., Recovering of rhenium from acidic aqueous solutions by pressure reduction with gaseous reductors, J.Chem.Tech.Biotech, 52(1991)119126.
30. Chmielewski T., Wheelock T.D., Some electrochemical aspects of pyrite hydrophobicity investigations on cleaved electrodes, XXII Oktobarsko Savetovanje Rudara i Metalurga (Conference), Oct.13, 1991, Bor, Jugoslavia.
31. Chmielewski T., Wheelock T.D., Some electrochemical aspects of pyrite hydrophobicity investigations on cleaved electrodes, Journal of Mining and Metallurgy, 26(2)(1990)133144.
32. Chmielewski T., Wheelock T.D., Thioglycolic acid as a flotation depressant for pyrite, Processing and Utilization of High Sulphur Coals IV, P.R.Dugan, D.R.Quigley, and Y.A.Attia (eds.), Elsevier Sci.Publ., 1991 Amstetrdam, pp. 295307.
33. Chmielewski T., Birlingmair D.H., Pollard J.L., The influence of sodium dithionite on flotation of pyrite and coal with diesel fuel, Physicochemical Problems of Mineral Processing, 24(1991)115125.
34. Drzymala J., Chmielewski T., Wheelock T.D., Birlingmair D.H., Wolters K.L., Flotometry based on the Hallimond tube, Inst.Min.Met., Sec.C, 101(1992)C17-C24.
35. Drzymala J., Chmielewski T., Flotometry of very hydrophobic materials in the multibubble Hallimond tube, Sci. Papers Inst. Mining Engineering, Technical University of Wrocław, 65(23)(1992)49-62.
36. Chmielewski T., Nowak P., Impedance characteristics of pyrites in relation to their collectorless flotation, Physicochemical Problems of Mineral Processing 25(1992)59-67.
37. Chmielewski T., Walaszek B., Electrochemical processes in the CuFeS<sub>2</sub> -KEtX and CuFeS<sub>2</sub>-Na<sub>2</sub>S systems in relation to flotation of chalcopyrite, Physicochemical Problems of Mineral Processing, 25(1992)111-121, (in Polish).
38. Chmielewski T., Lekki J., Mechanism of the electrochemical adsorption of KEtX on the oxidizing chalcopyrite surface, Physicochemical Problems of Mineral Processing, 27(1993)45-54, (in Polish).
39. Chmielewski T., Nowak P., Impedance characteristics of pyrites in relation to their collectorless flotation, 4th International Conference for Mining, Petroleum, and Metallurgical Engineering - 5-7 February 1994, Assiut, Egypt, Mining Engineering vol.1, part 2, Faculty of Engineering, Assiut University 1994, pp.149-157.
40. Chmielewski T., Birlingmair D.H., Buttermore W., Pollard J.L., Fine and ultrafine particles in float/sink separations, Proc. 12<sup>th</sup> International Coal Preparation Congress, Cracow (Poland), 23-27 May 1994, Vol.I, pp. 295-304.
41. Chmielewski T., Chances and problems of electrochemical control of flotation of sulphides from copper ores, Proc. International Conference on Copper Ore Processing, Świeradów Zdrój, Poland, 10-11 May, 1994, Cuprum Wrocław, 81-96.
42. Nowak P., Chmielewski T., Surface reactivity and collectorless flotation of galena, Physicochemical Problems of Mineral Processing, 28(1994)21-28.
43. Charewicz W., Chmielewski T., Kołodziej B., Apostoluk W., Duda L., Hydrometallurgical technologies - state and prospect, Proc. 1st Congress of Chemical Technology, Szczecin 19-22 Sept.1994, Szczecin Techn.Univ., 669-674.
44. Chmielewski T., Grotowski A., Kołodziej B., Wódka J., The possibilities of application of cyanide leaching for copper recovery from flotation tailings, Rudy Metale 40(8) (1995)318-324,
45. Chmielewski T., Birlingmair D.H., Buttermore W., Pollard J.L., Fine and ultrafine particles in float/sink separations, in: New Trends in Coal Preparation, Technologies nad Equipment, Blaschcke W. Editor, Gordon and Breach, Amsterdam, 1996, 185-192.

46. Chmielewski T., Leaching of metals from ores, concentrates and wastes, Physicochemical Problems of Mineral Processing, 30 (1996)217-231, (in Polish).
47. Drzymała J., Chmielewski T., Łuszczkiewicz A., Difficulties in separating copper and lead sulphides by xanthate flotation. Negative role of contact particles in the presence of depressants, 6th Int. Min. Proc. Symp., 24-26 Sept.1996, Kusadasi, Turkey, in: Changing Scopes in Mineral Processing (Kemal M, Arslan V., Akar A., Canbazoglu M. - Editors), Baklema , Rotterdam 1996, 225-228.
48. Charewicz W., Chmielewski T., Kołodziej B., Wódka J., Apostoluk W., Hydrometallurgy - its chances and possibilities, Proceedings of the III Int. Conf. Non-ferrous Met. Ore Process., 3-5 June 1996, Zakopane, Poland, KGHM Polska Miedź, Cuprum, IMN, 99-112 (in Polish).
49. Chmielewski T., Wódka J., Recovering of silver and copper from the silver-containing slag by ammonia pressure leaching, Physicochemical Problems of Mineral Processing, 31 (1997)51-61, (in Polish).
50. Chmielewski T., Leaching of gold from leaching-resistant („refractory”) materials, Proceed.Conf. „Precious Metals in NE Part of Czech Massif (Sudety) and in Adjacent Areas”, Jarnołtowek (Poland) 19-21 June 1997 (A.Muszer, Editor.), Inst.Geolog. Univ. of Wrocław., Wrocław 1997, pp. 15-23, (in Polish).
51. Chmielewski T., Cyanides in hydrometallurgy - a danger or a chance, 2 nd Congress of Chemical Technology, Wrocław, Poland, 15-18 September,1997 (Section Lecture), (in Polish).
52. Chmielewski T., Cyanide hydrometallurgy of gold, 2 nd Seminar „Hydrometallurgy of Gold” (Proceedings), Lubin, Maj 1997, pp. 11-36, (in Polish).
53. Mikołajczuk R., Chmielewski T., Electrochemical processes on lead and copper sulfide minerals from Polish copper deposits (LGOM) in xanthate and thioglicolic aci solutions, Gospodarka Surowcami Mineralnymi, vol.13, Wyd.CPPGSMiE PAN, 1997, pp. 21-30, (in Polish).
54. Chmielewski T., Cyanide Hydrometallurgy of gold, Rudy Metale R43(4)(1998)163-175, (in Polish).
55. Chmielewski T., Leaching of cobalt raw materials, Proceedings: III Seminar “Hydrometallurgy of Cobalt” Lubin (Poland) 20 May 1998, pp. 14-31, (in Polish).
56. Chmielewski T., Recovery of gold and PGM from copper ore (LGOM, Poland) by cyanide leaching, Physicochemical Problems of Mineral Processing, 32 (1998) 43-56, (in Polish).
57. Chmielewski T., Cyanides in Hydrometallurgy – part I, LAB, 3(3),(1998)15-18, (in Polish).
58. Chmielewski T., Cyanides in Hydrometallurgy – part II, LAB, 3(4),(1998)13-14, (in Polish).
59. Chmielewski T., Hydrometallurgical recovering of gold and precious metals from ores and concentrates of LGOM, Polish Mineralogical Soc. (Special Issue), 12 (1998) 63-81, (in Polish).
60. Łuszczkiewicz A., Chmielewski T., Acid treatment of the feed to the flotation cleaning circuit of coppers sulphide rougher concentrate, Proc. 6 th International Conference on Mining, Petroleum and Metallurgy, Faculty of Engineering., Cairo University 1999, 85 - 91.
61. Charewicz w., Chmielewski T. Kubišta V., Chaoyin Z., Processing of ocean polymetallic nodules, Physicochemical Problems of Mineral Processing, 32 (1999) 13-31, (in Polish).
62. Łuszczkiewicz A., Chmielewski T., Acid treatment of coppers sulphide concentrate in the flotation circuit, Proc. V International Conference on Nonferrous Ores Processing, ICNOP'99, Szklarska Poreba (Poland), 25-27.10.1999, CBPM “Cuprum” Wrocław, pp. 59-66.
63. Charewicz W., Chmielewski T., Walkowiak W., Nikiel w procesie technologicznym KGHM „Polska Miedź” S.A., V Seminarium „Hydrometalurgia niklu. Arsen” Lubin, 7 czerwca 2000 (referat), Politechnika Wrocławska i CBPM „Cuprum”, pp. 6-20.
64. Apostoluk W., Wódka J., Chmielewski T., Technologie wydzielania, koncentrowania i izolowania arsenu., V Seminarium „Hydrometalurgia niklu. Arsen” Lubin, 7 czerwca 2000, Politechnika Wrocławska i CBPM „Cuprum”, pp.54-78.
65. Charewicz W., Apostoluk W., Chmielewski T., Kołodziej B., Wódka J., Duda L., Hydrometalurgia miedzi i metali towarzyszących, Seminarium. Naukowe „Współczesne problemy przeróbki rud miedzi w Polsce”, Rudna 16.XI.2000, Materiały, Komitet Górnictwa PAN, Polkowice 2000, pp. 111-136.
66. Charewicz W.A., Chaoyin Z., Chmielewski T., The leaching behavior of ocean polymetallic nodules in chloride solutions, Physicochemical Problems of Mineral Processing, 35 (2001) 55-66.

67. Chmielewski T., Możliwości zwiększenia produkcji srebra, złota i platynowców z węglanowych rud miedzi, II Krajowa Konferencja „Metale Szlachetne”, Niedzica, 26-28.IX.2001, Fundacja Metale Nieżelazne – Tradycja i Rozwój, Kraków 2001.
68. Walkowiak W., Charewicz W., Chmielewski T., Srebro oraz platynowce: występowanie, właściwości i zastosowania, VI Seminarium „Hydrometalurgia Srebra i Platynowców” Lubin, 27.VI.2001, Polit.Wrocł. i CBPM Cuprum Wrocław, 2001.
69. Chmielewski T., Srebro i platynowce w procesie technologicznym KGHM „Polska Miedź” SA, VI Seminarium „Hydrometalurgia Srebra i Platynowców” Lubin, 27.VI.2001, Polit.Wrocł. i CBPM Cuprum Wrocław, 2001.
70. Charewicz W., Chmielewski T., Walkowiak W., Przemysłowe procesy hydrometalurgiczne – stan i perspektywy, VII Seminarium „Problemy współczesnej hydrometalurgii” Lubin, 24.VI.2002, Polit.Wrocł. i CBPM Cuprum Wrocław, 2002, 7-40.
71. Chmielewski T., Żelazo w procesach hydrometalurgicznych, VII Seminarium „Problemy współczesnej hydrometalurgii” Lubin, 24.VI.2002, Polit.Wrocł. i CBPM Cuprum Wrocław, 2002, 57-82.
72. Chmielewski T., Hydrometalurgia w procesach odzyskiwania metali, Biometalurgia metali nieżelaznych podstawy i zastosowania, (W.Charewicz red.) Monografia: Cuprum Wrocław – ING Uniwersytet Wrocław, 2002, 7-13.
73. Chmielewski T., Najważniejsze osiągnięcia współczesnej hydrometalurgii, Biometalurgia metali nieżelaznych podstawy i zastosowania, (W.Charewicz red.) Monografia: Cuprum Wrocław – ING Uniwersytet Wrocław, 2002, 14-26.
74. Chmielewski T., Hydrometalurgia w przeróbce rud miedzi, Seminarium „Możliwości poprawy jakości koncentratu miedziowego w procesie przeróbki rud miedzi w KGHM „Polska Miedź” SA, 2002, AGH Kraków, KGHM Polska Miedź SA, 7-28, (in Polish).
75. Chmielewski T., Górnicki J., Wpływ wybranych jonów metali ciężkich na roztwarzanie złota w natlenionych roztworach cyjankowych, III Konferencja „Metale Szlachetne”, Zakopane – Kościelisko, 3-5.X.2002,
76. Walkowiak W., Chmielewski T., Charewicz W., Siarczkowe surowce miedzi – właściwości i znaczenie gospodarcze, VIII Seminarium „Hydrometalurgia Siarczkowych Surowców Miedzi” Lubin, 26.VI.2003, Polit.Wrocł. i CBPM Cuprum Wrocław, 2003, 7-24.
77. Chmielewski T., Charewicz W., Systemy lugowania siarczków miedzi, VIII Seminarium „Hydrometalurgia Siarczkowych Surowców Miedzi” Lubin, 26.VI.2003, Polit.Wrocł. i CBPM Cuprum Wrocław, 2003, 25-56.
78. Chmielewski T., Walkowiak W., Przemysłowe zastosowania hydrometalurgii do przetwarzania siarczkowych surowców miedzi, VIII Seminarium „Hydrometalurgia Siarczkowych Surowców Miedzi” Lubin, 26.VI.2003, Polit.Wrocł. i CBPM Cuprum Wrocław, 2003, 99-124.
79. Chmielewski T., Walkowiak W., Charewicz W., Wybrane techniczno-ekonomiczne i rynkowe warunkowania rozwoju hydrometalurgicznych technologii produkcji miedzi, IX Seminarium „Hydrometalurgia Miedzi – współczesne technologie i wyzwania” Lubin, 23.VI.2004, Polit.Wrocł. i CBPM Cuprum Wrocław, 2004, 7-38.
80. Chmielewski T., Ługowanie i bioługowanie miedzi, IX Seminarium „Hydrometalurgia Miedzi – współczesne technologie i wyzwania” Lubin, 23.VI.2004, Polit.Wrocł. i CBPM Cuprum Wrocław, 2004, 59-76.
81. Chmielewski T., Walkowiak W., Charewicz W., Wybrane uwarunkowania rozwoju hydrometalurgicznych technologii otrzymywania ołowiu, niklu, kobaltu, srebra, złota i platynowców, X Seminarium „Hydrometalurgia Metali Towarzyszących”, Lubin, 29.VI.2005, Polit. Wrocław. i KGHM Cuprum CBR Wrocław, 2005, 7-44.
82. Chmielewski T., Ługowanie i bioługowanie metali towarzyszącym siarczkowym rudom miedzi, X Seminarium „Hydrometalurgia Metali Towarzyszących” Lubin, 29.VI.2005, Polit.Wrocł. i KGHM Cuprum CBR Wrocław, 2005, 45-62.
83. Wirth H., Chmielewski T., Kudełko J., Ostrowski A., Zastosowanie technologii hydrometalurgicznych do produkcji niklu ze złóż laterytowych „Szklary”, X Seminarium

- „Hydrometalurgia Metali Towarzyszących” Lubin, 29.VI.2005, Polit. Wrocław i KGHM Cuprum CBR Wrocław, 2005, 115-128.
- 84. Łuszczkiewicz A., Chmielewski T., Technologia chemicznej modyfikacji produktów pośrednich w układach flotacji siarczkowych rud miedzi, Rudy i Metale Nieżelazne, R-51 (2006) 2-10.
  - 85. Chmielewski T., Charewicz W., Hydrometalurgiczne przetwarzanie półproduktów łupkowych z obiegów technologicznych ZWR Lubin, w: Perspektywy zastosowania technologii bioługowania do przerobu rud miedzi zawierających łupki, BIOPROCOP'06, Lubin 2006, KGHM Cuprum, Wrocław 2006, 125-145.
  - 86. Chmielewski T., Walkowiak W., Charewicz W., Hydrometalurgia ciśnieniowa – drogi rozwoju, XI Seminaria „Hydrometalurgia Ciśnieniowa” Lubin, 15.I.2007, Polit. Wrocław i KGHM Cuprum CBR Wrocław, 2006, 7-24
  - 87. Chmielewski T., Wódka J., Woda jako środowisko reakcji w warunkach hydrotermalnych, XI Seminaria „Hydrometalurgia Ciśnieniowa” Lubin, 15.I.2007, Polit. Wrocław i KGHM Cuprum CBR Wrocław, 2006, 24-36.
  - 88. Chmielewski T., Ciśnieniowa hydrometalurgia złota i platynowców, XI Seminaria „Hydrometalurgia Ciśnieniowa” Lubin, 15.I.2007, Polit. Wrocław i KGHM Cuprum CBR Wrocław, 2006, 57-78.
  - 89. Chmielewski T., Wódka J., Walkowiak W., Charewicz W., Perspektywy zastosowania metod hydrometalurgii ciśnieniowej w warunkach KGHM „Polska Miedź” SA, XI Seminaria „Hydrometalurgia Ciśnieniowa” Lubin, 15.I.2007, Polit. Wrocław i KGHM Cuprum CBR Wrocław, 2006, 99-115.
  - 90. Groudev S., Spasova I., Nicolova M., Chmielewski T., Łuszczkiewicz A., Recovery of copper by flotation of microcially pretreated black shales, Proceedings: Bio- and Hydrometallurgy'07, Falmouth, UK, 1-2 May 2007 (published in the form of CD).
  - 91. Chmielewski T., Łuszczkiewicz A., Konopacka Ż., Separation and concept of processing of black shale copper ore from Lubin Mine, 7 th International Conference on Non-ferrous Ore Processing, May 21-23, Wojcieszycy, Poland, KGHM Cuprum, Wrocław 2007, 171-184.
  - 92. Chmielewski T., Łuszczkiewicz A., Konieczny A., Kowalska M., Non-oxidative acidic treatment of copper sulfide concentrates in the flotation circuit, Proceedings of the 6 th International Copper-Cobre Conference, Toronto, Canada 27-29 August 2007, Vol. II (del Villar R., Nesson J.E., Gomez C.O., and Stradling A.W. - Eds.), Can. Inst. Min. Metal. Petrol., 2007, 53-62.
  - 93. Chmielewski T., Non-oxidative leaching of black shale copper ore from Lubin Mine, Physicochemical Problems of Mineral Processing, 41 (2007) 323-348.
  - 94. Konopacka Żaklina, Łuszczkiewicz Andrzej, Chmielewski Tomasz: Effect of non-oxidative leaching on flotation efficiency of Lubin Concentrator Middlings. Physicochem. Probl. Miner. Process. 41 (2007) 275-289.
  - 95. Chmielewski T., Atmospheric leaching of shale by-product from Lubin concentrator, Physicochemical Problems of Mineral Processing, 41 (2007) 337-348.
  - 96. Wódka J., Chmielewski T., Ziółkowski B., Pressure leaching of shale ore in oxygenated sulphuric acid, Physicochemical Problems of Mineral Processing, 41 (2007) 349-364.
  - 97. Rotuska K., Chmielewski T., Solvent extraction of valuable metals from pregnant leach solutions of cupriferous shale, Physicochemical Problems of Mineral Processing, 41 (2007) 365-372.
  - 98. d'Hugues P., Norris P.R., Johnson B., Grotowski A., Chmielewski T., Łuszczkiewicz A., Sadowski Z., Skłodowska A., Farbiszewska T., Presentation of the FP6 European Project Bioshale. Exploitation of black shale ores using biotechnologies - Polish case studies, Physicochemical Problems of Mineral Processing, 41 (2007) 373-386.
  - 99. d'Hugues P., Norris P.R., Hallberg K.B., Sa ñchez F., Langwaldt J., Grotowski A., Chmielewski T., T. Groudev T., Bioshale consortium, Bioshale FP6 European project: Exploiting black shale ores using biotechnologies? Minerals Engineering 21 (2008) 111-120.
  - 100. Chmielewski T., Łuszczkiewicz A. and Konopacka Z., Acidic pretreatment of hard-to-treat copper ore flotation middlings to facilitate flotation efficiency, Proc. XXIV Internatinal Mineral Processing Congress, Beijing - China, Sept. 24-28 2008, vol.1, (Wan Dianzuo et al., Eds.), Science Press Beijng 2008, 1189-1200.

101. Chmielewski T., Luszczkiewicz A., Hydrometallurgy of shale middlings from Lubin Concentrator – a need for technological alterations, International Conference on: Accompanying metals in non-ferrous metallurgy, 9-11 April, 2008 (published in electronic form).
102. Wódka J., Chmielewski T., Pressure leaching of shale middlings –for recovering of copper and accompanying metals, International Conference on: Accompanying metals in non-ferrous metallurgy, 9-11 April, 2008 (published in electronic form).
103. Luszczkiewicz A., Chmielewski T., Acid treatment of copper sulfide middlings and rougher concentrates in the flotation circuit of carbonate ores, Int.J.Min.Process 88 (2008) 45-52
104. Chmielewski T., Wódka J., Iwachów Ł., Ammonia pressure leaching for Lubin shale middlings, Physicochemical Problems of Mineral Processing, 43 (2009), 5-20.
105. Kowalcuk P.B., Chmielewski T., Changes of electrode potential in the non-oxidative leaching, Physicochemical Problems of Mineral Processing, 44 (2010), 115-126.
106. Chmielewski T., Wódka J., Hydrometalurgiczna koncepcja zagospodarowania żużla połowiowego, Międzynarodowa Konferencja Naukowo-Techniczna: „Metalurgia ołowiu – osiągnięcia i problemy”, Legnica 25-26. 02. 2010: Mat.Konf., IMN Gliwice: 157-167
107. Chmielewski T., Wódka J., Hydrometalurgiczna koncepcja zagospodarowania żużla połowiowego, Międzynarodowa Konferencja Naukowo-Techniczna: „Metalurgia ołowiu – osiągnięcia i problemy”, Legnica 25-26. 02. 2010: Mat.Konf., IMN Gliwice: 157-167
108. Chmielewski T., Wódka J., Pressure leaching of shale middlings from Lubin concentrator in oxygenated sulphuric acid. In: Copper 2010, June 6-10, 2010, Hamburg, Germany: proceedings. Vol. 7. Clausthal-Zellerfeld: GDMB, 2010. pp. 2673-2691.
109. Chmielewski T., Łuszczkiewicz A., Leaching of gangue in technological flotation circuits of Polish copper ores. in: Copper 2010, June 6-10, 2010, Hamburg, Germany: proceedings. Vol. 7. Clausthal-Zellerfeld: GDMB, 2010. pp. 2655-2671.
110. Chmielewski T., Hydrometallurgy at KGHM – circumstances, needs and perspectives of application, Physicochemical Problems of Mineral Processing. 2011, vol. 45; (Plenary lecture XLVII Seminariu Fizykochemiczne Problemy Mineralurgii, Witaszyce, 20-22. IX. 2010)
111. Chmielewski T., Kaleta R., Galvanic interactions of sulphide minerals in leaching of flotation concentrate from Lubin Concentrator, Physicochemical Problems of Mineral Processing. 46 (2011) 21-34.
112. Ochromowicz K., Chmielewski T., Solvent extraction hydrometallurgical processing of polish copper concentrates. Physicochemical Problems of Mineral Processing. 46 (2011) 207-218.
113. Chmielewski T., Łuszczkiewicz A., Konieczny A., Processing of hard-to-treat copper ore and flotation middlings using chemical treatment. Proc. XXV International Mineral Processing Congress, IMPC 2010, 6-10 September 2010, Brisbane, Australia.: The Australasian Institute of Mining and Metallurgy, 2010. pp. 1799-1806,
114. Chmielewski T., Borowski K., Gibas K., Ochromowicz K., Wozniak B., Atmospheric leaching of copper flotation concentrate with oxygenated sulphuric acid solutions, Physicochemical Problems of Mineral Processing. 47 (2011) 193-206.
115. Chmielewski T., Hydrometallurgy - an alternative for copper production at KGHM Polska Miedź SA. in: Copper Metallurgy: 50th Anniversary of KGHM Polska Miedź S.A., Kraków, Poland, 26-28 October 2011: conference proceedings. Gliwice: Instytut Metali Nieżelaznych, (2011) pp. 407-427,
116. Chmielewski T., Hydrometallurgy in KGHM Polska Miedź SA – circumstances, needs and perspectives of application. Separation Science and Technology, 47(9) (2012) 1264-1277,
117. Chmielewski T., Hydrometallurgy – an alternative and a chance for KGHM Polska Miedź SA, Fray International Symposium, Cancun, Mexico, Nov 27-Dec 1, 2011, Proc.,(F.Kongoli – Ed.), vol.6, Flogen 2012, 349-371.
118. Nowak P., Węgrzynowicz A., Jakubiec A., Chmielewski T., Pyrite oxidation and inhibition by certain chemicals in relation to the problem of acidity generation in acid sulphate soils, Proc. 7 th Intern. Acid Soil Conf., Vaasa, Finland 2012 (Österholm P., Ylo-Halla M., and Ededn P. – eds.), Espoo 2012, pp. 77-79 (<http://projects.gtk.fi/7iassc/programme/presentations.html>).
119. Ochromowicz, K., Chmielewski T., Solvent extraction of copper(II) from concentrated leach liquors, Physicochem. Probl. Miner. Process. 49(1) (2013) 357-367,

120. Muszer A., Wódka J., Chmielewski T., Matuska S., Covellinisation of copper sulphide minerals under pressure leaching conditions, *Hydrometallurgy* 137 (2013) 1-7
121. Chmielewski T., Konieczny A., Drzymala J., Kaleta R., Luszczkiewicz A., Development concepts for processing of Lubin-Głogów complex sedimentary copper ore, *Proceedings XXVII Int. Min. Process. Congress, Santiago, 20-24 Oct., 2014.*
122. Gibas K., Borowski K., Chmielewski T., Wejman K. Recovery of cobalt and nickel in atmospheric leaching of flotation sulfide concentrate from Lubin concentrator, *Physicochem. Probl. Miner. Process.* 51(1), 2015, 191–203.
123. Kowalska S., Lukomska A., Los P., Chmielewski T., Wozniak B., Potential-controlled electrolysis as an effective method of selective silver electrowinning from complex matrix leaching solutions of copper concentrate, *Int. J. Electrochem. Sci.*, 2015, 10(2), 1186-1198.
124. Chmielewski T., Development of a hydrometallurgical technology for production of metals from KGHM "Polska Miedź" S.A. concentrates, *Physicochem. Probl. Miner. Process.* 2015, 51(1), 335–350
125. Wejman-Gibas K., Chmielewski T., Borowski K., Gibas K., Jeziorek M., Wódka J., Thiosulfate leaching of silver from a solid residue after pressure leaching of industrial copper sulfides flotation concentrates, *Physicochemical Problems of Mineral Processing*, 2015, 51(2), 601-610.
126. Kowalcuk P. B., Chmielewski T., Przemiany mineralogiczne w procesach nientleniającego i atmosferycznego ługowania frakcji łupkowej rudy miedzi, Łupek miedzonośny II, Kowalcuk P.B., Drzymała J. (red.), WGGG PW, Wrocław, 2016, 97–104.
127. Paulina Pązik, Tomasz Chmielewski, Hylke J. Glass, Przemysław B. Kowalcuk, World production and possible recovery of cobalt from the Kupferschiefer stratiform copper ore. W: Mineral Engineering Conference MEC2016: Swieradow-Zdroj, Poland, September 25-28, 2016 / P. B. Kowalcuk and J. Drzymała (Eds.). [Les Ulis]: EDP Sciences, 2016. paper 01063, p. 1-9. (E3S Web of Conferences, ISSN 2267-1242; vol. 8)
128. Tomasz Chmielewski, Krzysztof Gibas, Kamil Borowski, Zbigniew Adamski, Barbara Z. Woźniak, Antoni Muszer, Chloride leaching of silver and lead from a solid residue after atmospheric leaching of flotation copper concentrates. *Physicochemical Problems of Mineral Processing*. 2017, vol. 53 (2), 893-907.
129. Sabina A. Matuska, Katarzyna Ochromowicz, Tomasz Chmielewski, Pressure leaching of sulfide concentrate produced by Lubin Concentrator (KGHM "Polska Miedź" SA, Poland). *Physicochemical Problems of Mineral Processing*. 2018, vol. 54 (3), 781-792.

## PATENTS

1. A hydrometallurgical process for copper recovery from sulphide copper concentrates, Polish Patent No. 91919.
2. A process for nickel recovery from spent catalysts, Polish Patent No. 125345.
3. A method of production of rhenium concentrate in the course of the processing of copper concentrate, Polish Patent 290 668.
4. Process for Coating of Powdered Graphite, Aluminum, Metal Oxides, and Intermetallic Compounds with Nickel Metal, Patent PL 164855 (1994).
5. Chmielewski T. et al., Sposób podwyższania jakości siarczkowego koncentratu miedziowego. Polish Patent 177937, 1995.
6. A method of the enhancement of a quality of copper sulphide concentrate, Polish Patent No. 307829.
7. A method of processing of materials containing metal sulphide minerals, carbonate minerals, and other gangue minerals using sulphuric acid and its solutions, Polish Patent P.355344 (2007).
8. Chmielewski T., Łuszczkiewicz A., Sposób przerobu materiałów zawierających siarczkowe minerały metali oraz minerały węglanowe oraz inne minerały płonne przy użyciu kwasu siarkowego lub jego roztworów, Patent 196946 (21.II.2008)
9. Chmielewski T. et al., Method of hydrometallurgical processing of polymetallic raw materials, Polish Patent P405901, (5.11.2013).